Vishay Beyschlag



# Leaded Resistors with Established Reliability (CECC 40101-806, Version E)



MBA/SMA 0204 VG06, MBB/SMA 0207 VG06 and MBE/SMA 0414 VG06 leaded thin film resistors with established reliability are the perfect choice for all high-reliability applications typically found in the fields of military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision leaded resistors MBA/SMA 0204, MBB/SMA 0207 and MBE/SMA 0414.

#### **FEATURES**





- Established reliability, failure rate level E7
- Advanced thin film technology
- F. II I I I I I I I I I I I I I
- Excellent overall stability: Class 0.5
- Lead (Pb)-free solder contacts
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compatible with "Restriction of the use of Hazardous Substances" (RoHS) directive 2002/95/EC (issue 2004)

#### **APPLICATIONS**

- Military
- Avionics
- Space

METRIC SIZE					
DIN:	0204	0207	0414		
CECC:	Α	В	D		

TECHNICAL SPECIFICATIO	NS		
DESCRIPTION	MBA/SMA 0204	MBB/SMA 0207	MBE/SMA 0414
CECC Size, Style	А	В	D
Resistance Range	1 $\Omega$ to 5.11 M $\Omega$	1 Ω to 10 MΩ	1 $\Omega$ to 21.5 M $\Omega$
Resistance Tolerance		± 1 %; ± 0.1 %	
Temperature Coefficient		± 50 ppm/K; ± 15 ppm/K	
Climatic Category (LCT/UCT/days)	55/155/56	55/155/56	55/155/56
Rated Dissipation, P <sub>70</sub>	0.4 W	0.6 W	1.0 W
Operating Voltage, U <sub>max.</sub> AC/DC	200 V	350 V	500 V
Film Temperature	155 °C	155 °C	155 °C
Max. Resistance Change at $P_{70}$ for Resistance Range, $\Delta R/R$ After:	1 Ω to 332 kΩ	1 Ω to 1 MΩ	1 $\Omega$ to 2.43 M $\Omega$
1000 h	0.5 %		0.4 %
8000 h	1.0 %		0.8 %
Specified Lifetime	8000 h		
Permissible Voltage Against Ambient (Insulation):			
1 Min; <i>U</i> <sub>ins</sub>	300 V	500 V	800 V
Continuous	75 V	75 V	75 V
Failure Rate Level		E7	
Failure Rate	0.7 × 10 <sup>-9</sup> /h	0.3 × 10 <sup>-9</sup> /h	0.1 × 10 <sup>-9</sup> /h

#### Note:

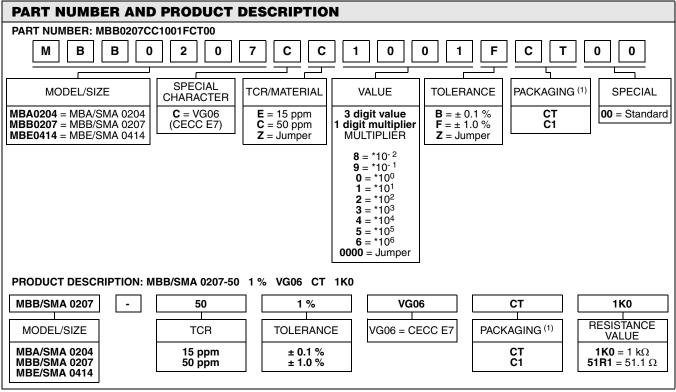
• The failure rate level E7 corresponds to MIL Level R.

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#### Note:

 $\ensuremath{^{(1)}}$  Please refer to table PACKAGING for complete information.

· The PART NUMBER shown above is to facilitate the unified part numbering system for ordering products.

EN 140101-806 ORDERING INFORMATION					
Example of the ordering information for a resistor: MBA/SMA 0204-50 1 % VG06 287K CECC40101-806EZAC287KFE7					
Example of the ordering information for jumpers: MBA/SMA 0204 VG06 0R0 CECC40101-806EZA-0R00-E7					
The elements used in this ordering information ha	The elements used in this ordering information have the following meaning:				
CECC40101-806 EZ A C 287K F E7		CECC Detail specification number Assessment level Style (see table Technical Specifications) Temperature coefficient (C = $\pm$ 50 ppm/K; E = $\pm$ 15 ppm/K) Resistance value according to EN 60062, 4 characters Tolerance on rated resistance (B = $\pm$ 0.1 %; F = $\pm$ 1 %) Failure rate level according to EN 60115-1, Table ZB.1			

PACKAGING TABLE				
MODEL	В	ox		
MODEL	PIECES	CODE		
MBA/SMA 0204	1000 5000	C1 CT		
MBB/SMA 0207	1000 5000	C1 CT		
MBE/SMA 0414	1000	C1		

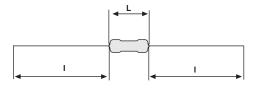
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#### **DIMENSIONS**







<b>DIMENSIONS</b> - leaded resistor types, mass and relevant physical dimensions						
TYPE	D <sub>max.</sub> (mm)	L <sub>max.</sub> (mm)	d <sub>nom.</sub> (mm)	I <sub>min.</sub> (mm)	M <sub>min.</sub> (mm)	MASS (mg)
MBA/SMA 0204	1.6	3.6	0.5	29.0	5.0	125
MBB/SMA 0207	2.5	6.3	0.6	28.0	10.0	220
MBE/SMA 0414	4.0	11.9	0.8	31.0	15.0	700

#### Note:

#### **DESCRIPTION**

Production is strictly controlled and follows an extensive set instructions established for reproducibility. homogeneous film of metal alloy is deposited on a high grade ceramic body (85 % Al<sub>2</sub>O<sub>3</sub>) and conditioned to achieve the desired temperature coefficient. Nickel plated steel termination caps are firmly pressed on the metallised rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. Connecting wires of electrolytic copper plated with 100 % pure tin are welded to the termination caps. The resistor elements are covered by a light blue protective coating designed for electrical, mechanical and climatic protection. Four or five color code rings designate the resistance value and tolerance in accordance with EN 60062.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. Only accepted products are stuck directly on the adhesive tapes in accordance with **EN 60286-1**.

#### **ASSEMBLY**

The resistors are suitable for processing on automatic insertion equipment and cutting and bending machines. Excellent solderability is proven, even after extended storage. They are suitable for automatic soldering using wave or dipping. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system. The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

All products comply with the CEFIC-EECA-EICTA list of legal restrictions on hazardous substances.

This includes full compliance with the following European RoHS directives:

- 2000/53/EC End of Vehicle Life Directive (ELV)
- 2000/53/EC Annex II to End of Vehicle Life Directive (ELV II)
- 2002/95/EC Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

Solderability is specified for 2 years after production or re-qualification. The permitted storage time is 20 years.

For technical questions, contact: filmresistors.leaded@vishay.com

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<sup>•</sup> Color code marking is applied according to EN 60062 in five bands (E96 or E192 series). Each color band appears as a single solid line, voids are permissible if at least 2/3 of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands. An interrupted violet band between the 1st and 2nd full band indicates the failure rate level E7. An interrupted orange band between the 4th and 5th full band indicates the temperature coefficient of 15 ppm/K.



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#### **APPROVALS**

The resistors are tested in accordance with CECC 40101-806 which refers to EN 60115-1 and EN 140400 and the variety of environmental test procedures of the IEC/EN 60068 series. Approval of conformity is indicated by the CECC logo on the package label.

Vishay BEYSCHLAG has achieved "Approval of Manufacturer" in accordance with EN 100114-1. The release certificate for "Technology Approval Schedule" in accordance with CECC 240 001 based on EN 100114-6 is granted for the Vishay BEYSCHLAG manufacturing process.

#### **SPECIALS**

This product family of thin film leaded resistors with established reliability is complemented by **Zero Ohm Jumpers**.

#### **FUNCTIONAL PERFORMANCE**

Further information on the performance of these products may be found in the following datasheets:

- "Professional Leaded Resistors" Document No. 28766
- "Precision Leaded Resistors" Document No. 28767

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE				
DESCRIPTION RESISTANCE VALUE (1)				
TCR	TOLERANCE	MBA/SMA 0204	MBB/SMA 0207	MBE/SMA 0414
± 50 ppm/K	± 1 %	1 $\Omega$ to 5.11 M $\Omega$	1 $\Omega$ to 10 M $\Omega$	1 Ω to 21.5 MΩ
± 15 ppm/K	± 0.1 %	100 $\Omega$ to 221 k $\Omega$	100 Ω to 499 kΩ	100 $\Omega$ to 470 k $\Omega$
Jumper	-	10 mΩ; $I_{\text{max.}} = 3 \text{ A}$	10 mΩ; $I_{\text{max.}} = 5 \text{ A}$	-

#### Note

#### **12NC INFORMATION**

#### **Resistance Decade**

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 kΩ to 999 kΩ	4
1 M $\Omega$ to 9.99 M $\Omega$	5
10 MΩ to 99.9 MΩ	6

# Ordering example (For historical coding reference of MBA 0204 VG06/MBB 0207 VG06/MBE 0414 VG06)

The Part Number of a MBA 0204 VG06 resistor, value 287K and TCR 50 with  $\pm$  1 % tolerance, supplied on bandolier in a box of 5000 units is: 2312 905 02874.

12NC CODE FOR HISTORICAL CODING REFERENCE OF MBA 0204 VG06/MBB 0207 VG06/MBE 0414 VG06					
DESCRIPTION			PART NUMBER 2312 BANDOLIER IN BOX		
					TYPE TCR
	± 50 ppm/K	± 1 %	900 0	905 0	
MBA 0204 VG06	± 15 ppm/K	± 0.1 %	902 0	907 0	
	jumper	-	902 90001	907 90001	
	± 50 ppm/K	± 1 %	910 0	915 0	
MBB 0207 VG06	± 15 ppm/K	± 0.1 %	912 0	917 0	
	jumper	-	912 90001	917 90001	
MBE 0414 VG06	± 50 ppm/K	± 1 %	920 0		
	± 15 ppm/K	± 0.1 %	922 0	-	

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 $<sup>^{(1)}</sup>$  Resistance values to be selected for  $\pm$  1 % tolerance from E96 only and for  $\pm$  0.1 % tolerance from E192 only



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